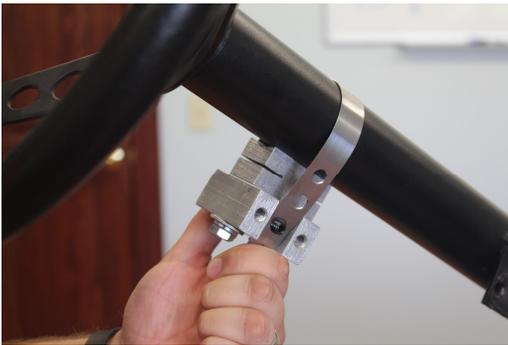


## BRK800 Bracket Instructions

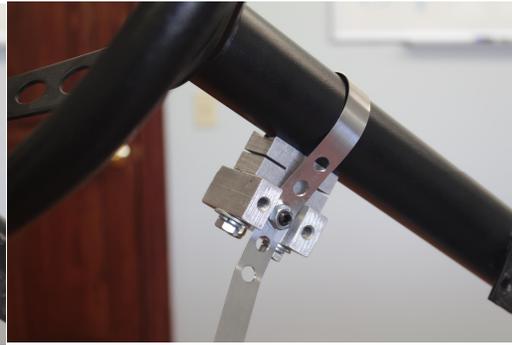
The BRK800 is the new Clamp-On Bracket from Sure Grip. It has now replaced the former A501 universal clamp on bracket as our preferred method for mounting our hand controls directly to the vehicle steering column. Please follow these instructions in order to ensure proper function of the bracket system.

### Step 1



Locate the place on column you wish to mount the bracket and wrap the steel strap around it. Use the threaded stud to anchor the strap to the main block. Make sure you use the hole on the strap that makes it as tight to the column as possible. If you keep the strap too loose you will not be able to properly tighten it to the column.

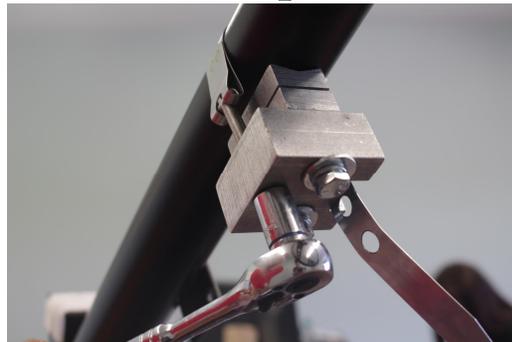
### Step 2



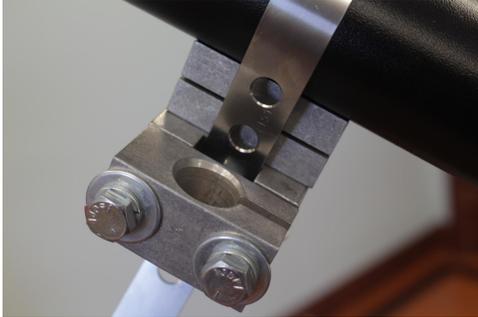
Secure the strap onto the threaded stud using the 1/2" nut provided in the kit. Tighten to 20 ft/lbs.

### Step 3

Secure the bracket to the steering column by tightening the 7/16" lock nut on the main block to 25ft/lbs.

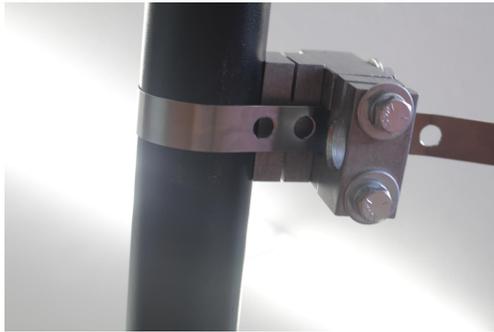


## Step 4

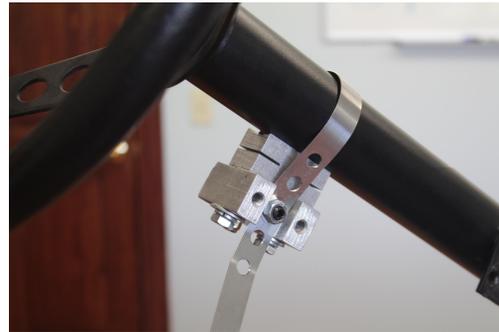


Once the bracket is secured to the steering column, use the two threaded holes on either side of the strap to attach the clamping block to the main block.

With the clamping block mounted, you can now proceed with the rest of the installation. If you encounter any problems during the installation of this bracket or with any other aspect of the installation please call Sure Grip tech support at 1-888-370-5050.



While the method described in these instructions is the most common for installing this bracket, some situations may require you to put the bracket off to the side of the column (as pictured above).



In some rare cases, you may find that the hole in the strap that you can put over the stud is slightly too loose to allow for proper tightening. If this happens, you can put washers in between the main block and the V-block. This should increase the overall size of the block enough to allow you to tighten it properly.