

Instructions for A541 bracket for 2011+ Toyota Sienna minivan.

Step 1: Disconnect negative cable from vehicle battery.

Step 2: Remove lower dash panel and knee airbag unit.

Step 3: Disconnect plug from knee airbag and install shunt. Directions for installing the shunt can be found in the bag.

Step 4: Locate the bolts that hold the steering column to the vehicle frame. The holes on the A541 bracket align with the two column studs that are closest to the steering wheel. Back the bolts off until the column separates from the frame enough to slide the bracket in between the column assembly and the frame. Once you have the bracket in place, re-tighten the OEM bolts.

Depending on the manufacture date of the vehicle, there may not be any bolts in the area described above. However, there are still holes in the steering column assembly where the bolts have previously been. The A541 bracket kit includes two bolts and two threaded steel blocks to serve as back braces. Align the holes in the bracket with the holes in the steering column assembly, put the threaded steel block behind the steering column and thread the bolts into the steel blocks. When finished, the installed bracket should be positioned as it is in the picture below.



Step 5: Once the bracket is installed, bolt the clamping block to the bracket and insert the support rod. When step 5 is completed, it should look like this:



You will need to bend the support rod in order to bring it out of the dash in a manner that minimizes the need for trimming and brings the main body up high and close to the steering column. This bend, demonstrated in the picture above, will vary depending on where the driver has set the tilt setting of the steering wheel.

Once you have reached this point, you can continue the installation from section 9.4 in your installation manual. If you encounter any problems please feel free to call Sure Grip Technical Support at 888-370-5050.